

# Certificate



## Paint Adhesion Test

with VOC compliant water-based paint systems

Sika has investigated the adhesion of paints to the sealants **Sikaflex®-527 AT** and **Sikaflex®-529 AT** utilizing the principles of the **cross-cut test** described in **EN ISO 2409**. The tests were carried out after different storage periods.

### Verified paint system:

- **Glasureit®** (registered trademark of BASF®)  
90 Line Basecoat  
HS-Multi-Clear VOC

### Test result:

- Regardless of the time of over painting a good to very good adhesion of the tested paint system to Sikaflex®-527 AT and Sikaflex®-529 AT was determined under above mentioned test conditions.
- Visible changes of the surface of the tested paint system were not observed.
- On the basis of these investigations no incompatibilities between the sealants Sikaflex®-529 AT respectively Sikaflex®-527 AT and the tested paint system could be detected.

Zurich, 8 March 2010

A handwritten signature in black ink, appearing to read 'Tonolla'.

**Robert Tonolla**  
Head Automotive Aftermarket

A handwritten signature in black ink, appearing to read 'Uwe Bankwitz'.

**Uwe Bankwitz**  
Head Marketfield Engineering

Important note: this certificate has been issued on behalf of the Sika Company selling the cited products. The test results are solely based on the tests referenced above. They are only valid for the mentioned Sika products and paint systems. They are subject to constant quality, correct handling, storage and application of the products used under normal circumstances and in accordance with our recommendations. Should application parameters vary (such as changing quality of the paint systems) or in case of another application, please contact our Technical Service. Information given herein does not relieve the user from testing the products for the intended purpose and application. All orders and this certificate are governed by the most current general sales conditions of the selling Sika Company. Product users must always consult the most current edition of the product data sheet, which will be provided upon request.

